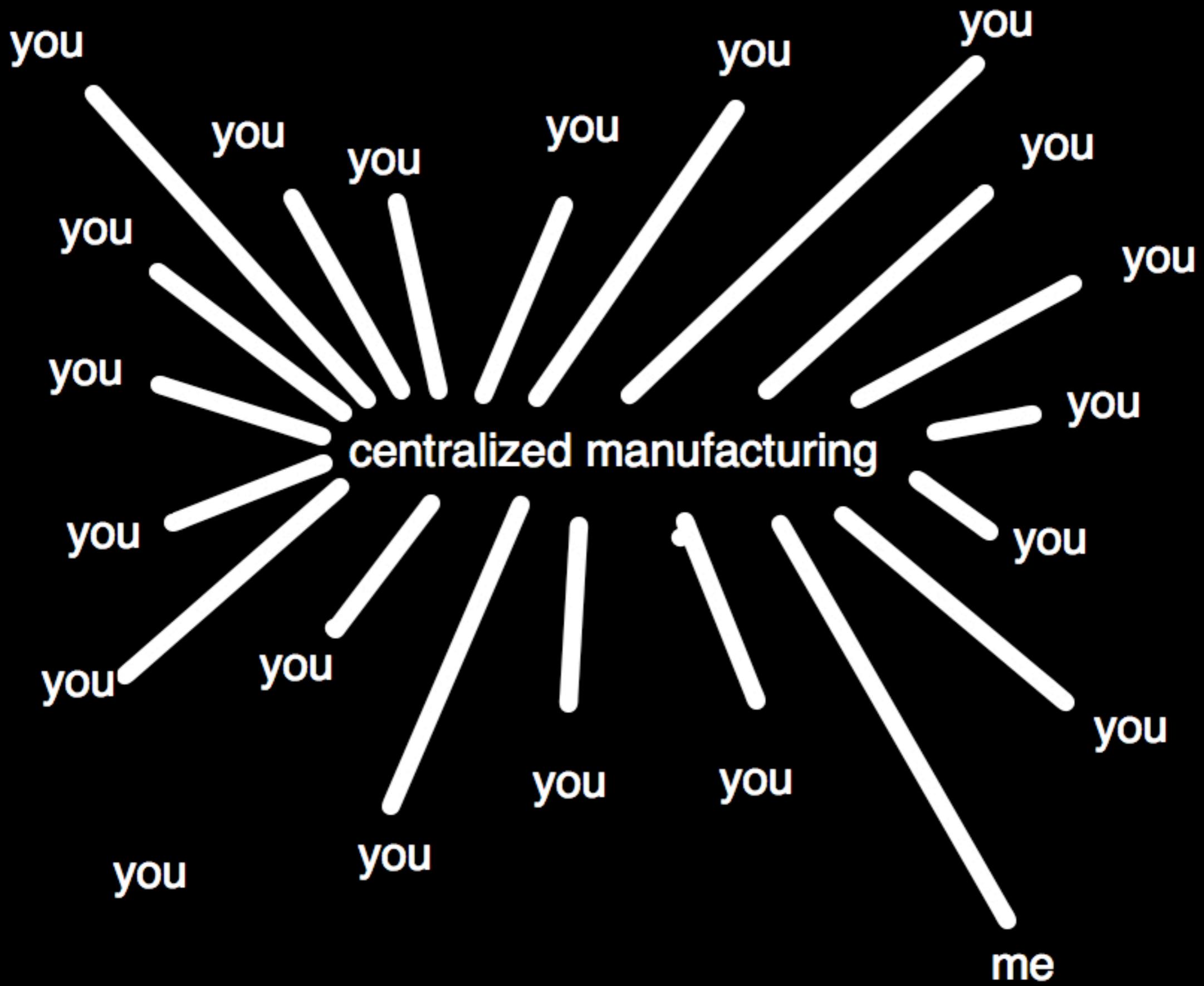


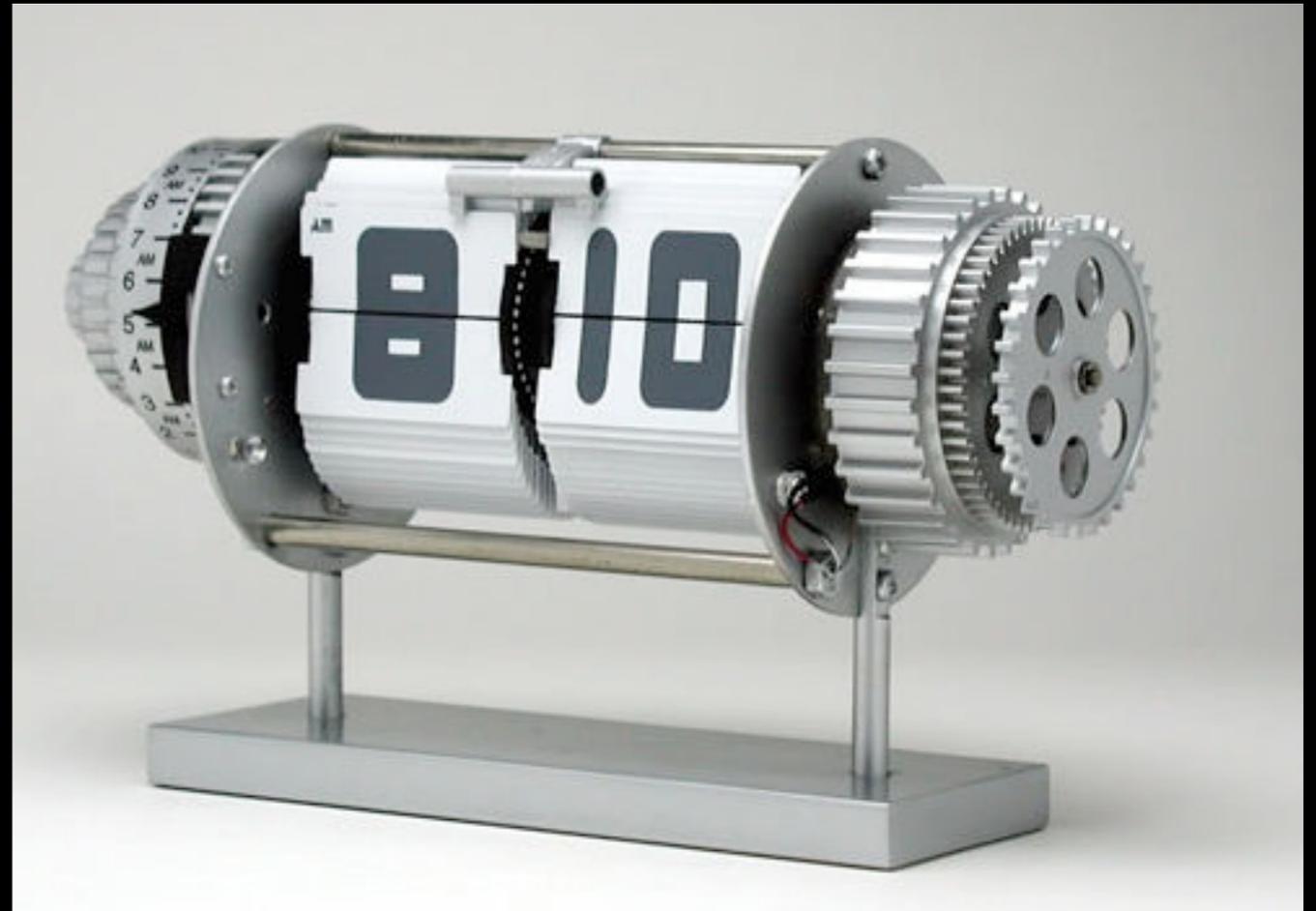
# Rapid Prototype Your Life

Bre Pettis

Disclaimer



# Consumer Fueled Capitalism Centralized Manufacturing.



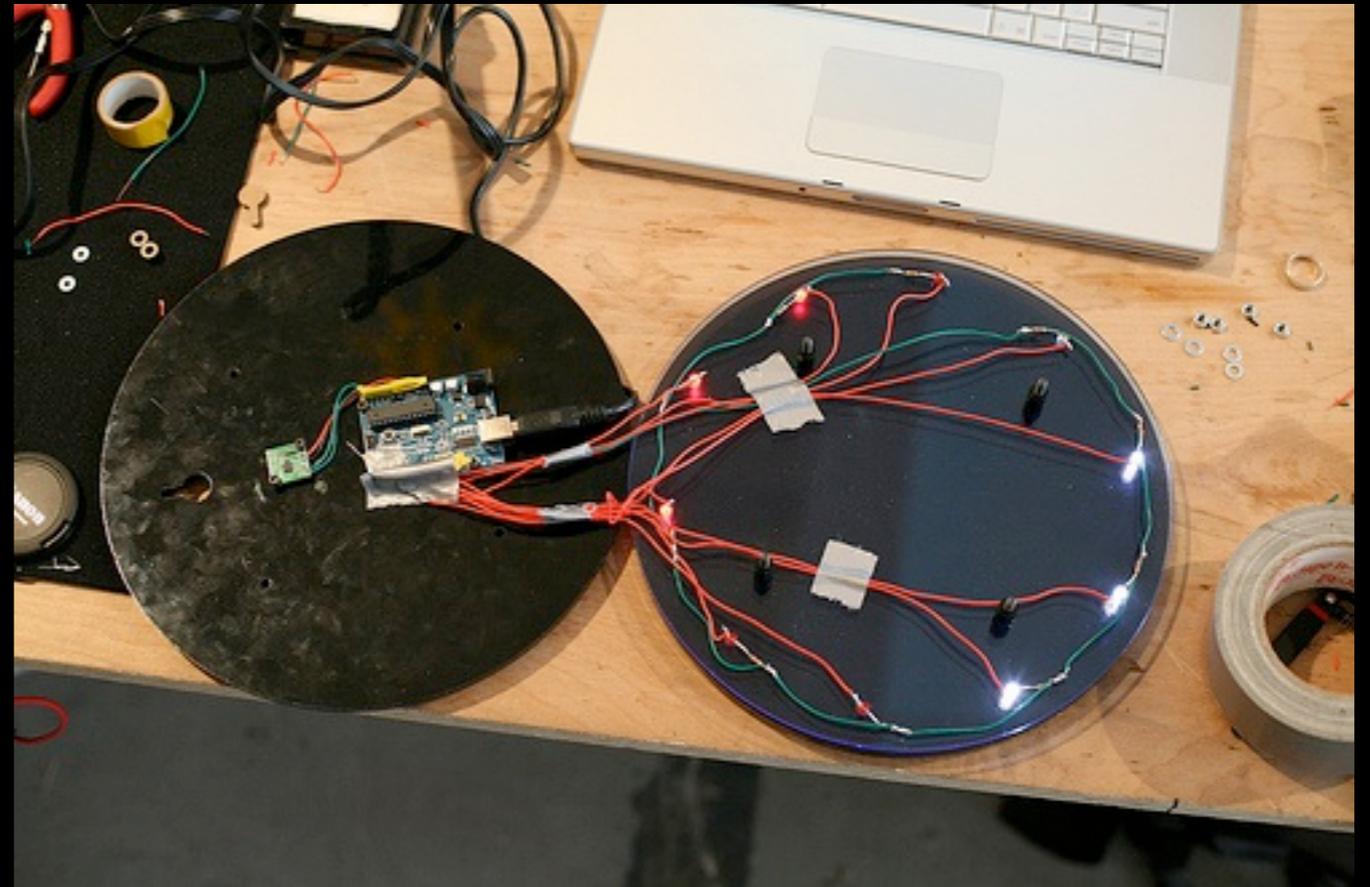
I want a cool clock.

I check my options for clocks made by corporate manufacturers.

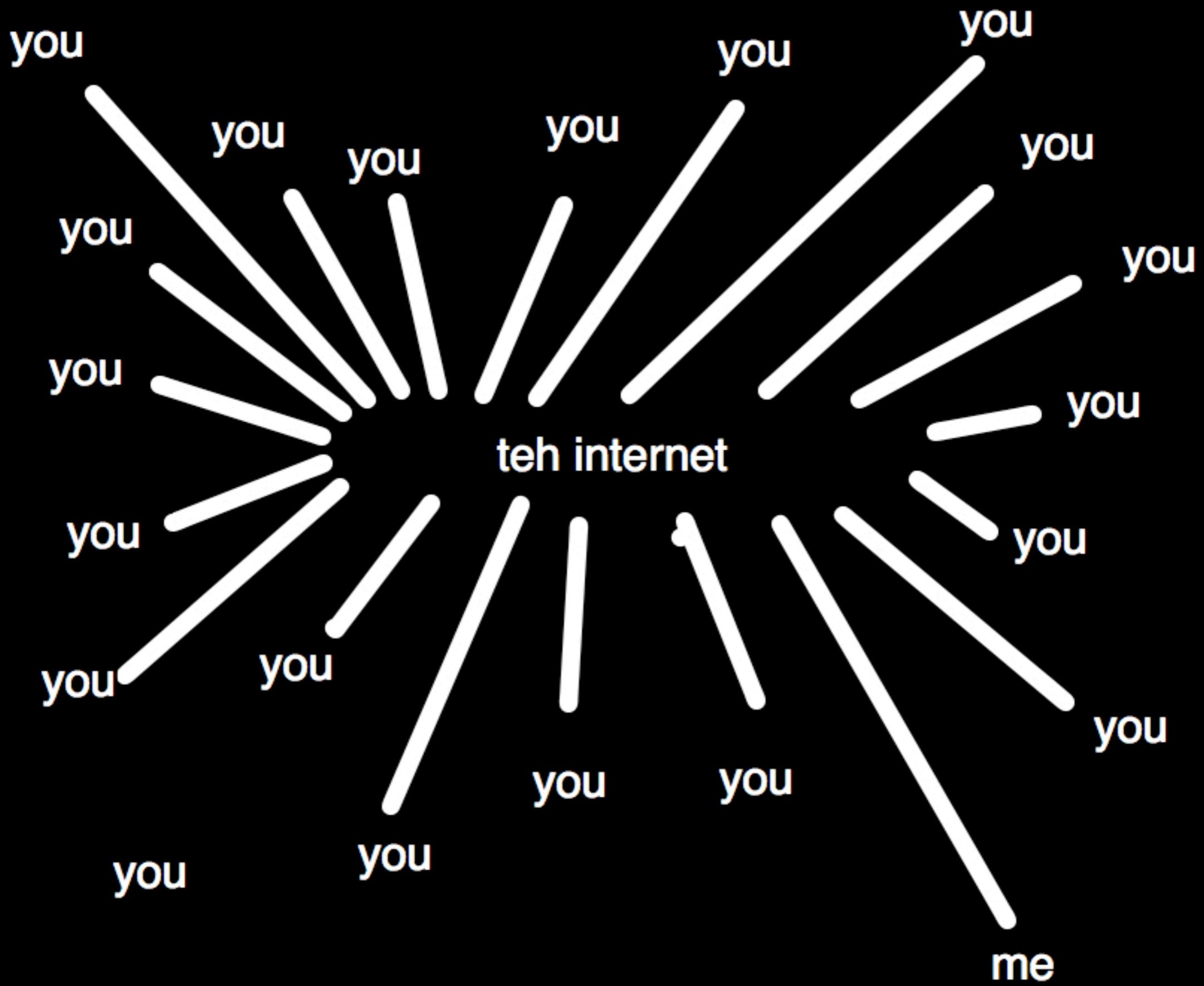
I find the bomba designed by Will Vanen Vos. I buy it.

# Alternate Reality

# Justin Day's Binary Clock



[http://wiki.nycresistor.com/wiki/Time\\_To\\_Hack\\_Binary\\_Clock](http://wiki.nycresistor.com/wiki/Time_To_Hack_Binary_Clock)



What was the last thing I made?

What was the last thing that I bought  
from someone who made it?

Second hand?

Barter?

Some of us already do  
this.

craigslist, ebay, etsy, personal online shops, flea markets

What would it be like to  
be on an island and have  
to make everything?

On demand custom  
manufacturing of  
things.



Eric Michaud's Fork

The idea of rapid prototyping and home based manufacturing is really different from the dominant corporate manufacturing model.

**Bonus Points:**  
**(fun, pride, learn,**  
**discover, customize)**

**More Bonus Points:**  
**You can sell it or give it**  
**away and see it made**  
**and possibly improved**  
**by others**

Moving right along...

# Digital Design

# Design To Object

- Inkscape, Qcad, Illustrator, Rhino, Art of Illusion, Corel Draw.
- Magic wand (make a design to go from your head to a digital file.)
- (note: tell about Jared Tarbell's workflow of flash to corel draw.)



# Quick Inkscape Tutorial (let's make something to lasercut)

- [Inkscape.org](http://Inkscape.org)
- page size, default units, grid
- the line tool
- making a shape
- creating a 1"x1" square to make sure that the import scales correctly.

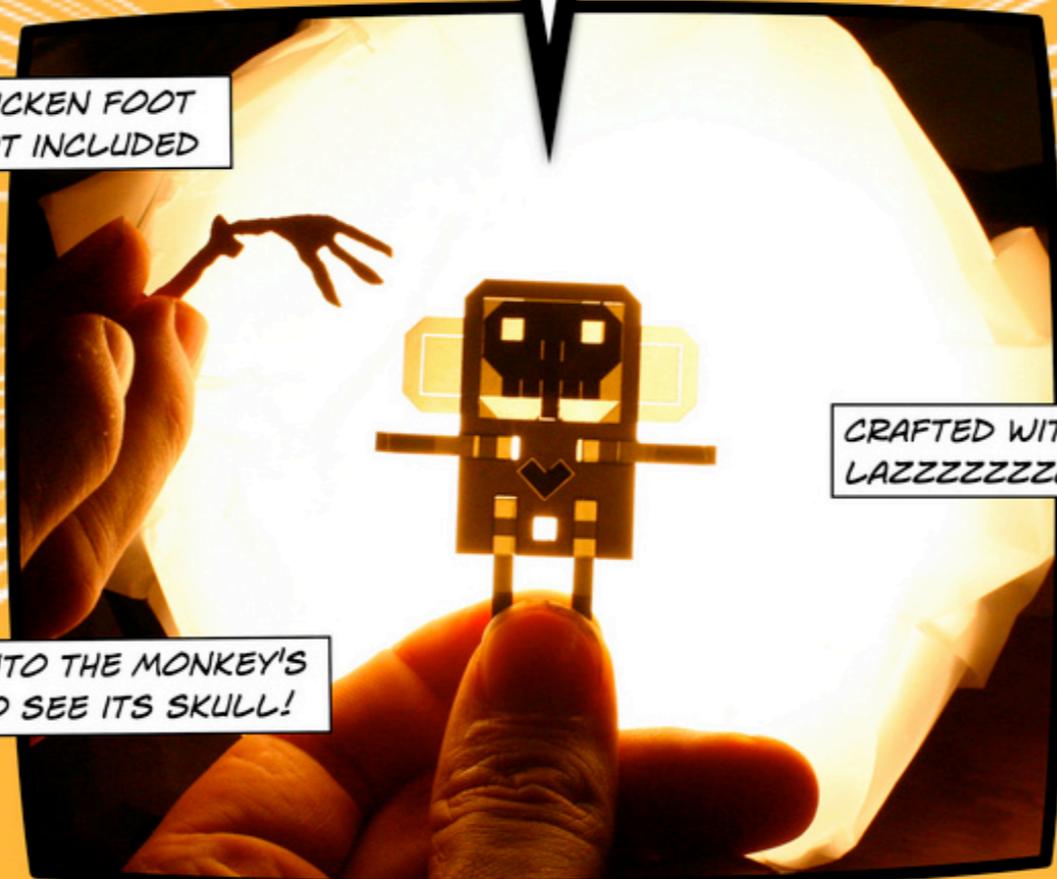
Source Code  
(Design Files)  
Thingiverse

Look, a monkey!

# FLATPACK MONKEY

meep!

CHICKEN FOOT  
NOT INCLUDED



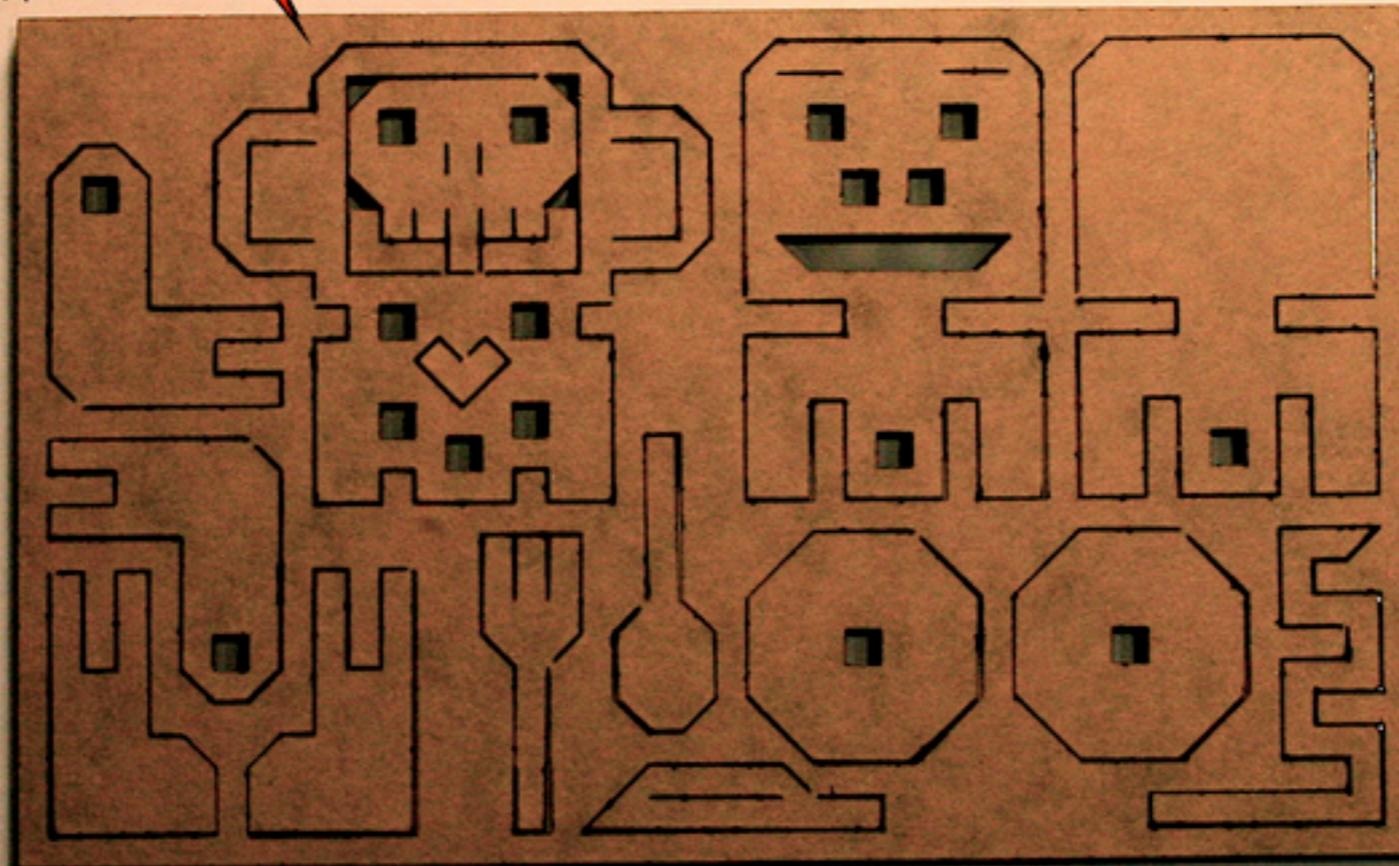
CRAFTED WITH A  
LAZZZZZZZOR!

LOOK INTO THE MONKEY'S  
HEAD TO SEE ITS SKULL!

SMALL PARTS - NOT FOR SMALL CHILDREN!

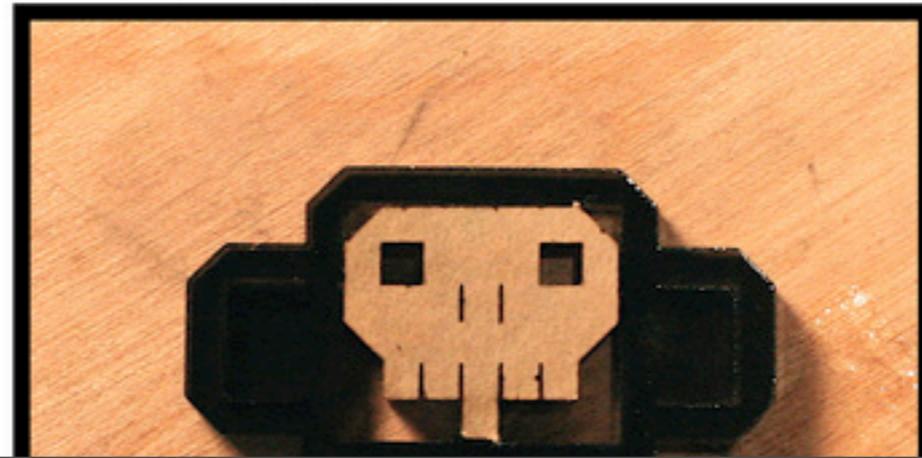
**EXPERIMENTALS**

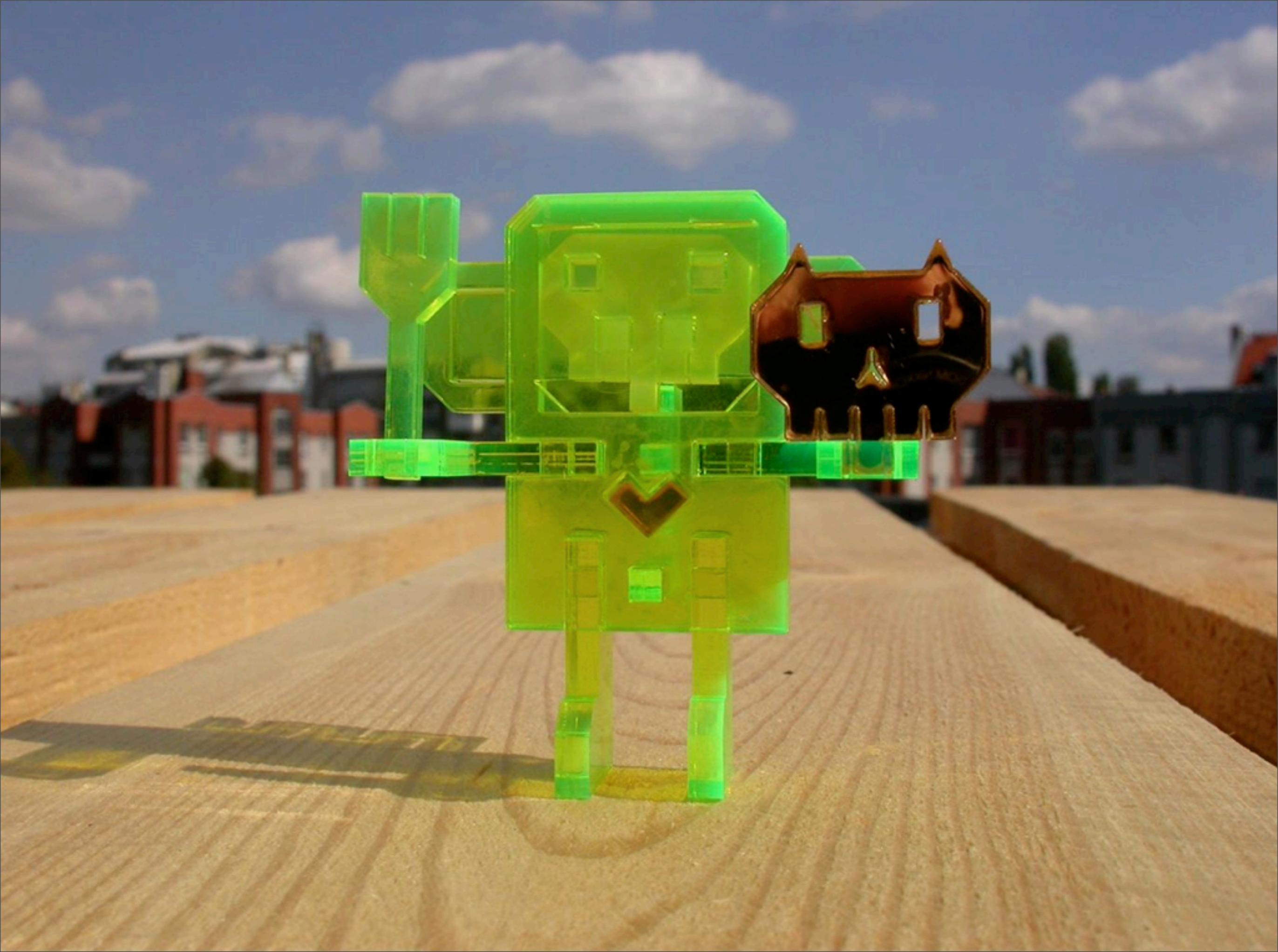
YOU ARE THE PROUD PROTECTOR OF  
THE BRAVE MK-1 FLATPACK MONKEY



ALL YOU NEED TO PUT IT TOGETHER IS THE MK-1  
FLATPACK, YOUR FINGERS AND A LITTLE SUPERGLUE\*  
IF YOU WANT TO MAKE THINGS PERMANENT.

\*SUPERGLUE CAN ALSO  
BE HELPFUL IF YOU  
BREAK THE FRAGILE BITS.





# A little rapid prototype history





CINCINNATI ACRAMATIC 220



H001G81X00000Y00000M51  
N002G81Y02000M51  
N003G81Y04000M51  
N004G81Y06000M51  
N005G81X48000M51  
N006G81Y04000M51  
N007G81Y02000M51  
N008G81Y00000M51  
N009G80X00000Y00000  
N010M02

H001.....HAUPTSATZ

G81.....BOHRZYKLUS

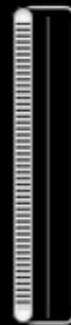
X00000....KOORDINATEN POSITIONEN

M51.....FUNKTION FÜR SPINDELVORSCHUBBE  
MIT EILGANG BIS SICHERHEITSEBENE (NOCKE  
SICHERHEITSEBENE BIS BOHRUNGSTIEFE MIT

G80.....BOHRZYKLUS (G81) LÖSCHEN

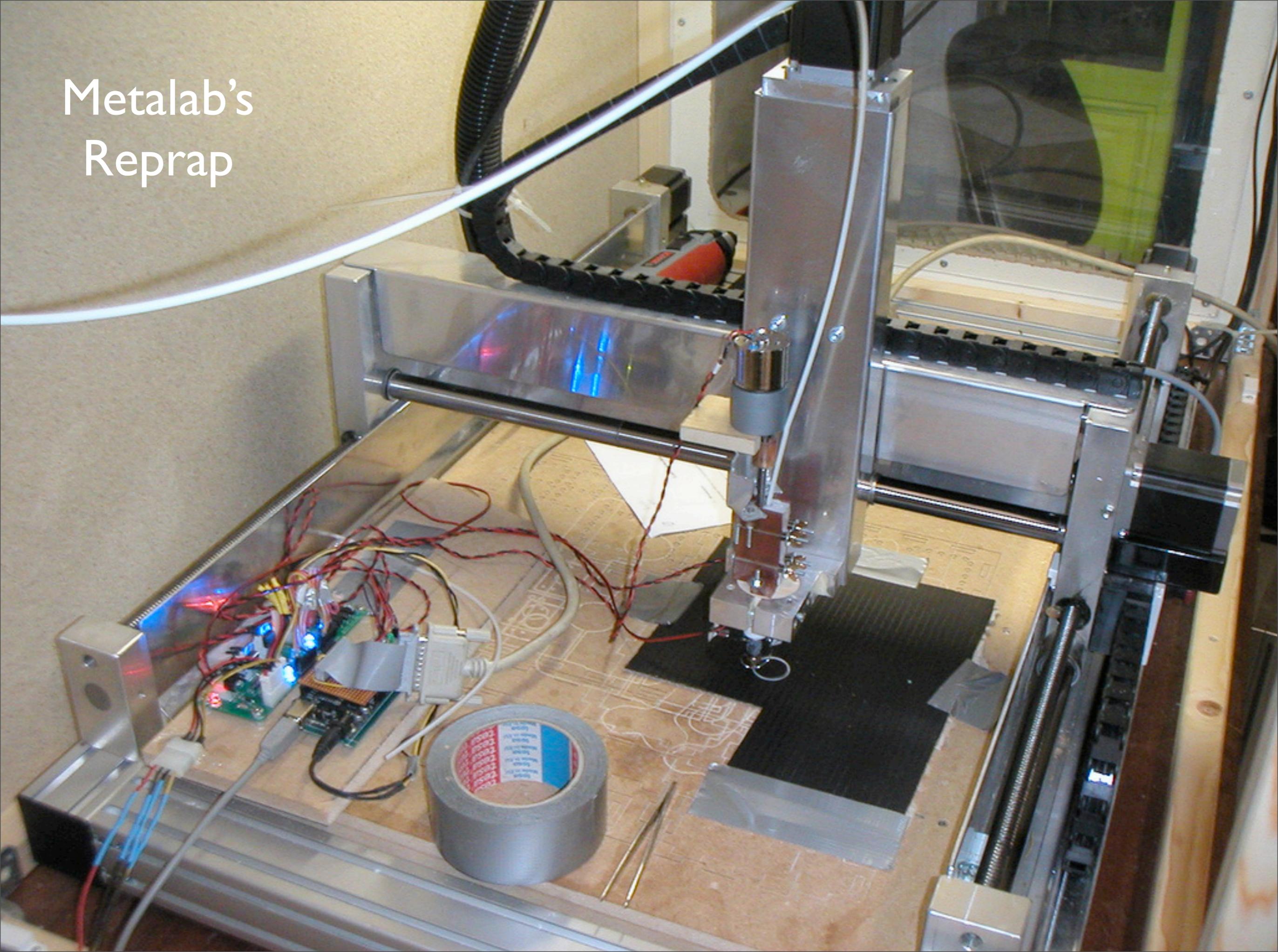
M02.....PROGRAMMENDE

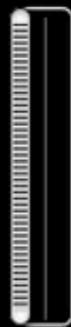
# DIY Rapid Prototyping



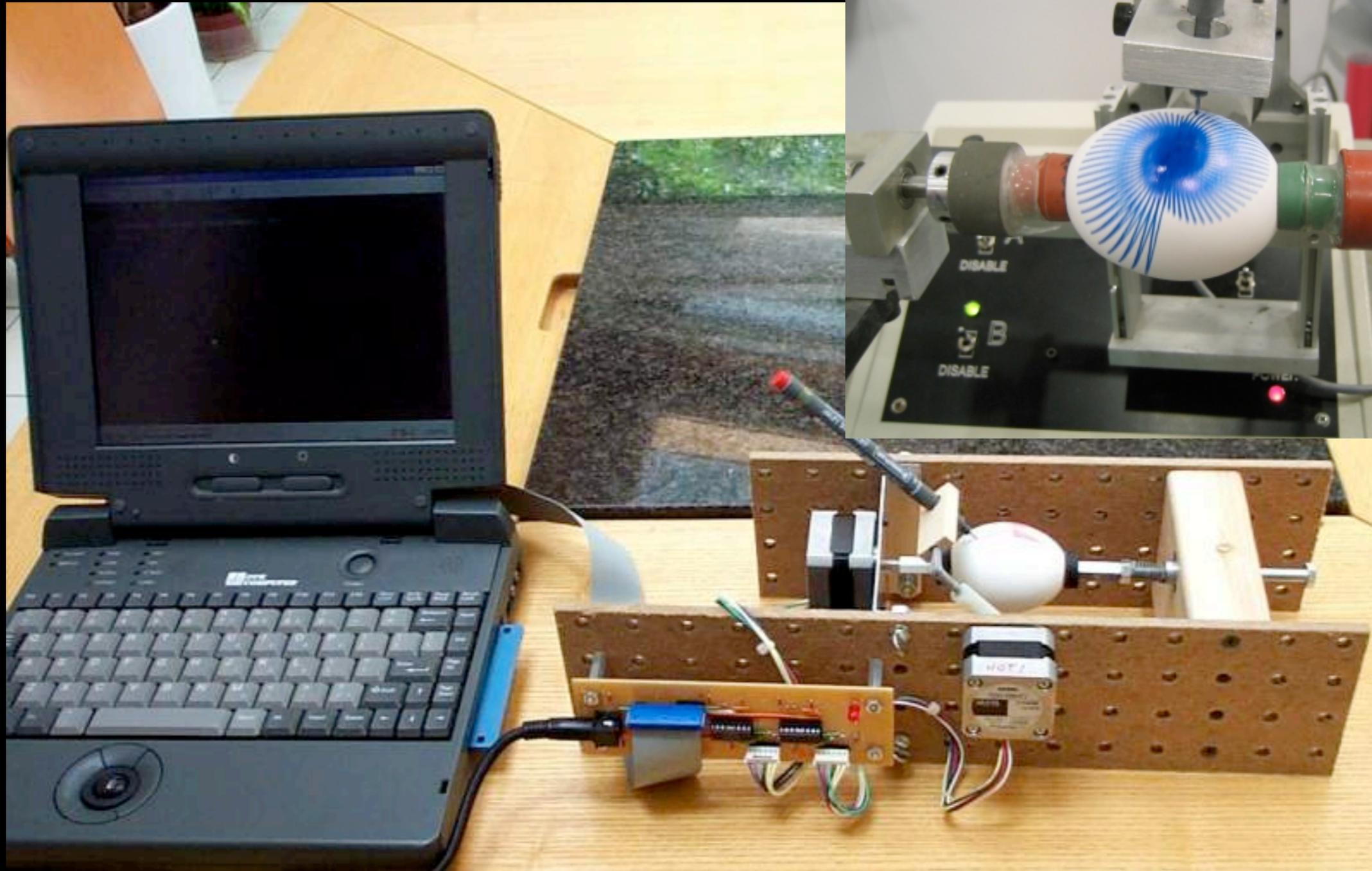
Metalab's Repstap

# Metalab's Reprap



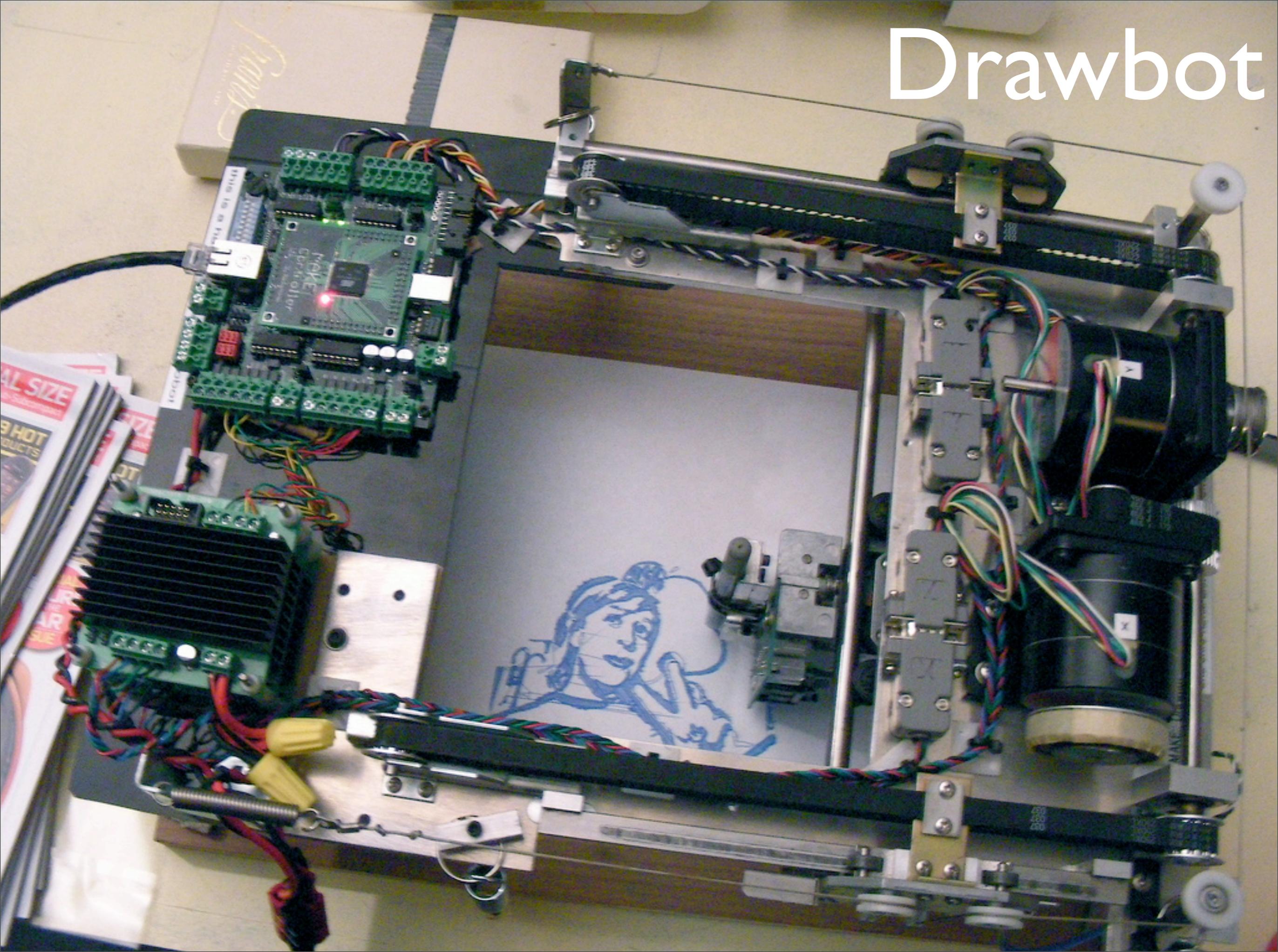


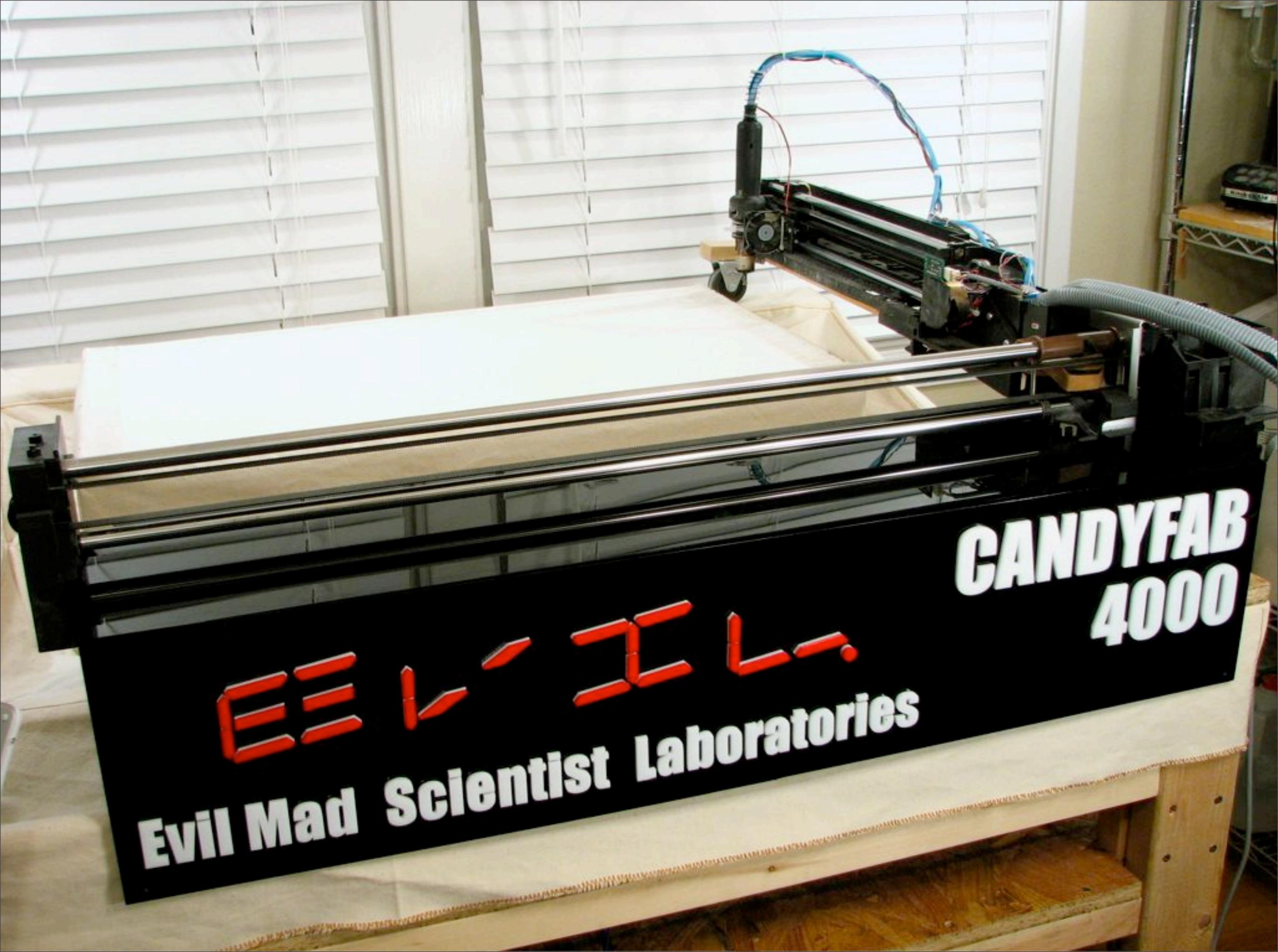
Devon's CNC



Bruce Shapiro's Eggbot  
<http://www.taomc.com>

# Drawbot





**CANDYFAB  
4000**

**EEVILLL**

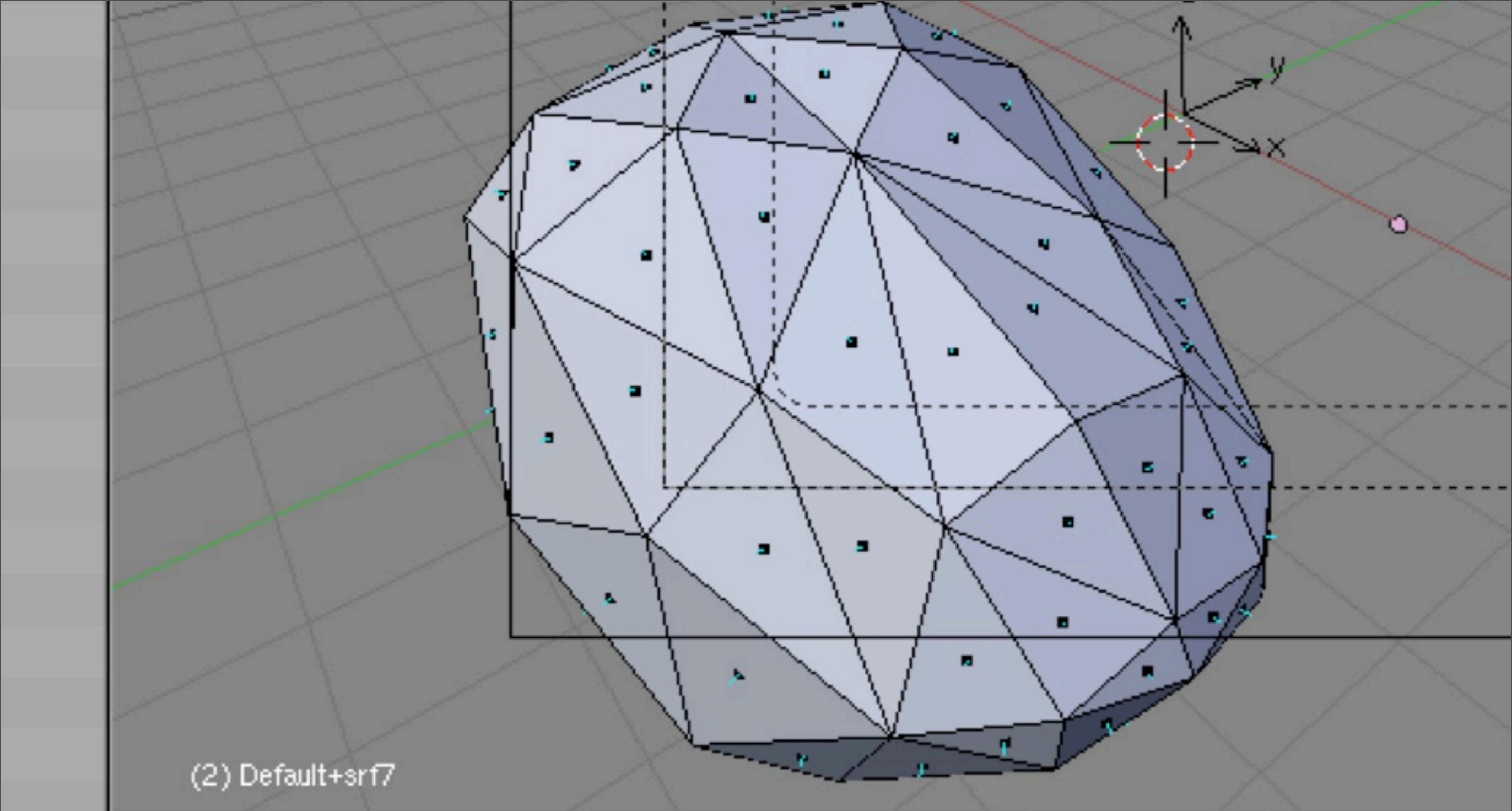
**Evil Mad Scientist Laboratories**



Evil Mad Scientist - Candyfab  
(The revolution will be carmelized)

# Commercial Rapid Prototyping Machines

Printer



(2) Default+srf7

All S... View Select Mesh Edit Mode

2

Mesh Tools

Beaut	Shor	Subdivide	Innervert
Noise	Hash	Xsort	Fractal
To Sphere	Smooth	Split	

Mesh Tools 1

Centre	Hide
Select Swap	Reveal

L  
M

M

M



Product Info

Pepakura Gallery



Download

Buy Password



User Support

3D Model Database

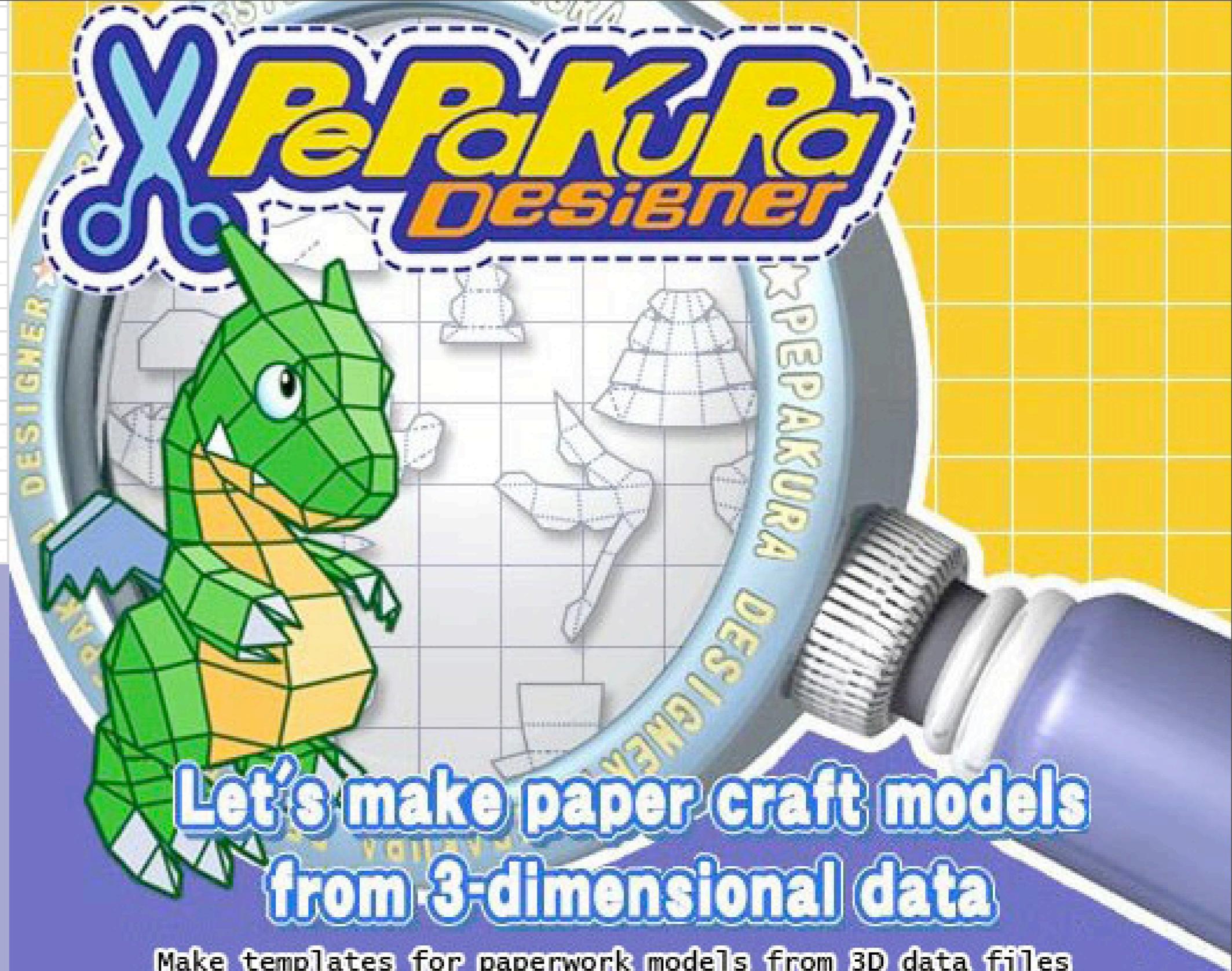
Related Software:



NEW!

Pop-Up Card Designer PRO

Pop-Up Card Designer



# Let's make paper craft models from 3-dimensional data

Make templates for paperwork models from 3D data files

The latest version is 3.0.3.

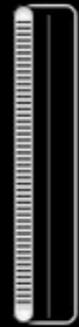
# Get Pepakura Designer 3

  
**Here**



# Cutting Plotter





# Jeff Rutzky's Papercraft



Knitting Machine

Photo by Rose



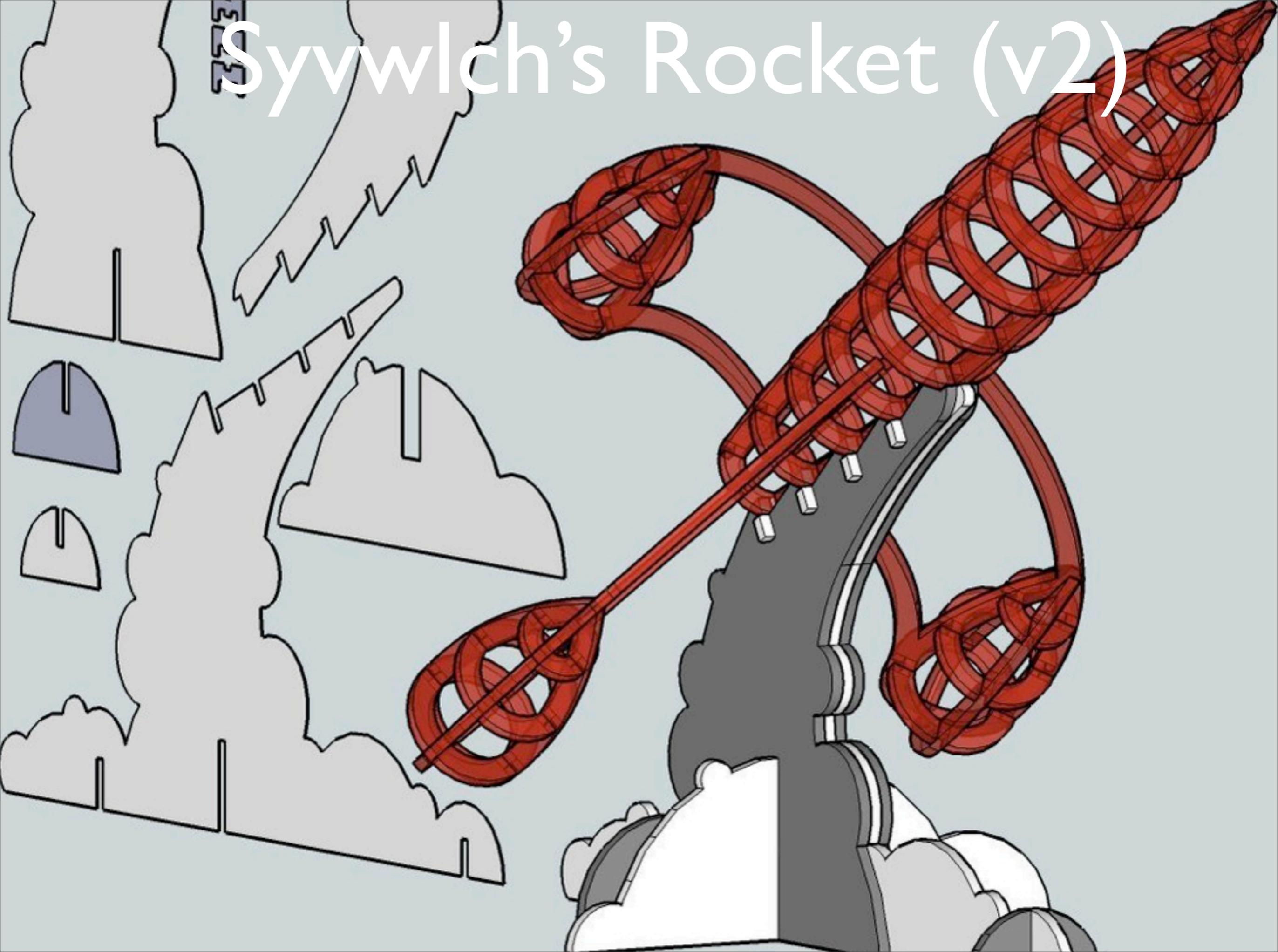
Shop Bot

# Laser Cutter

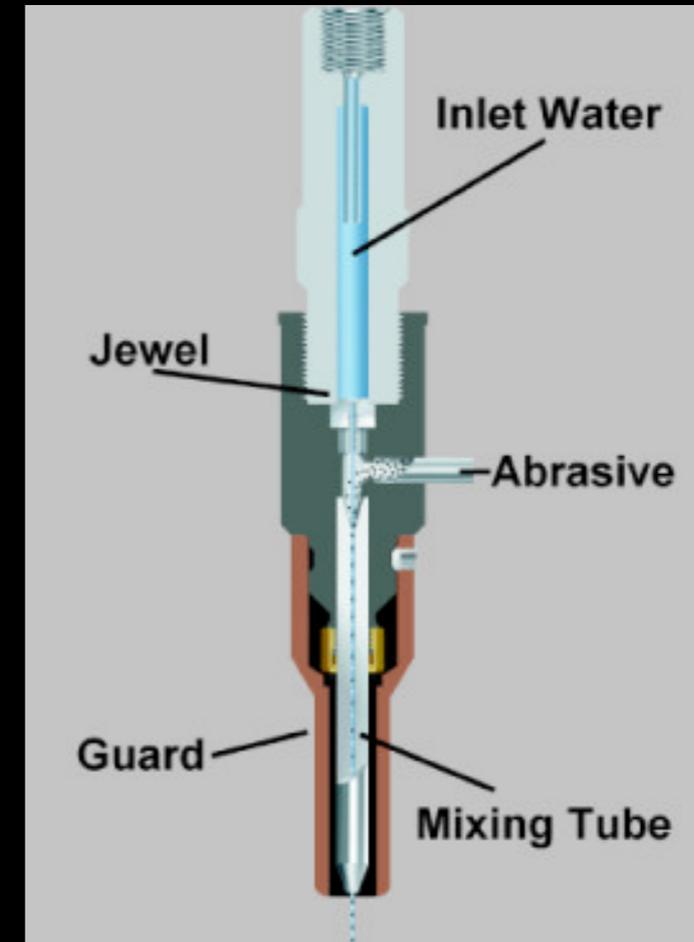
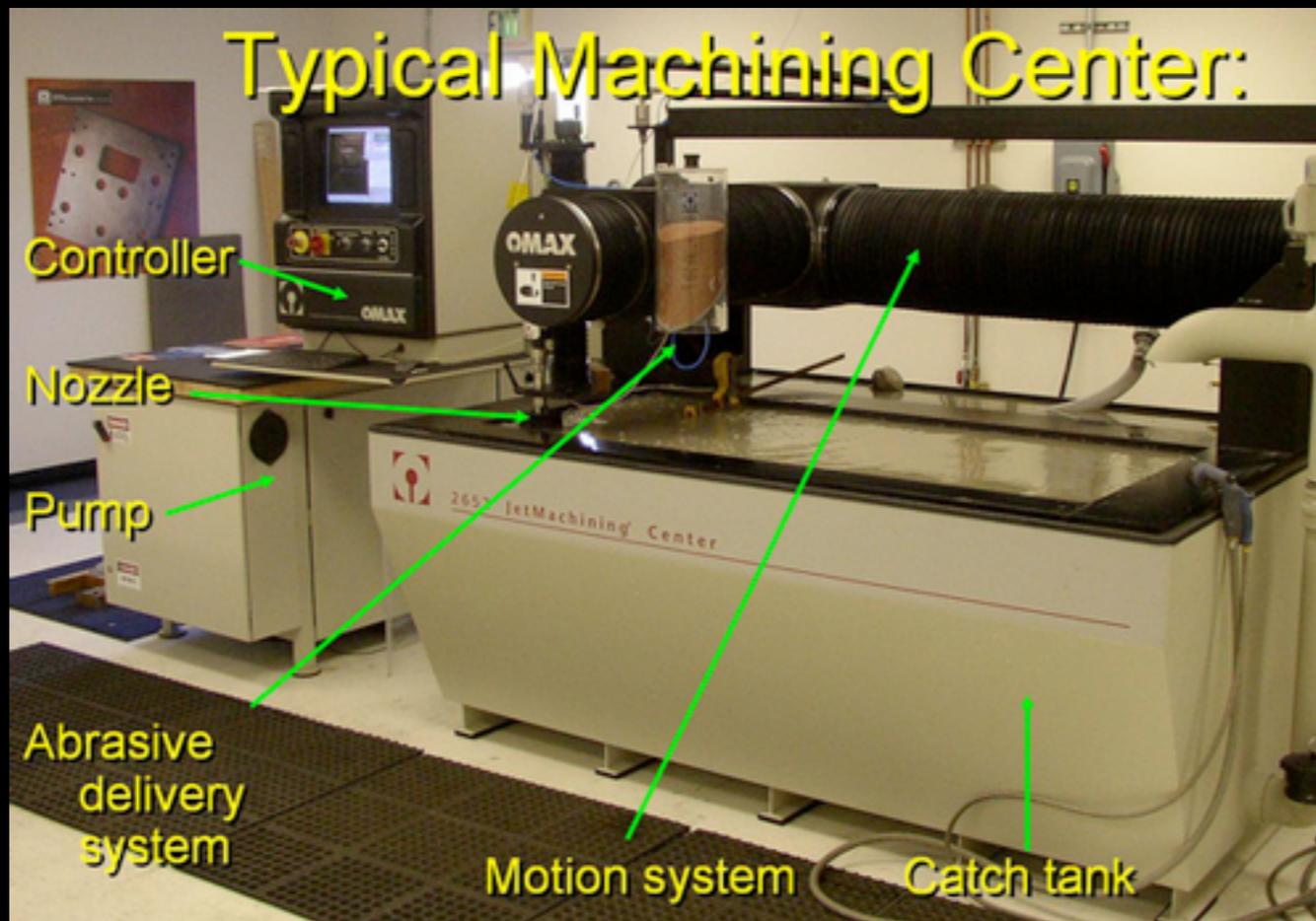


Eric's Laptop Stand

# Syvwlch's Rocket (v2)

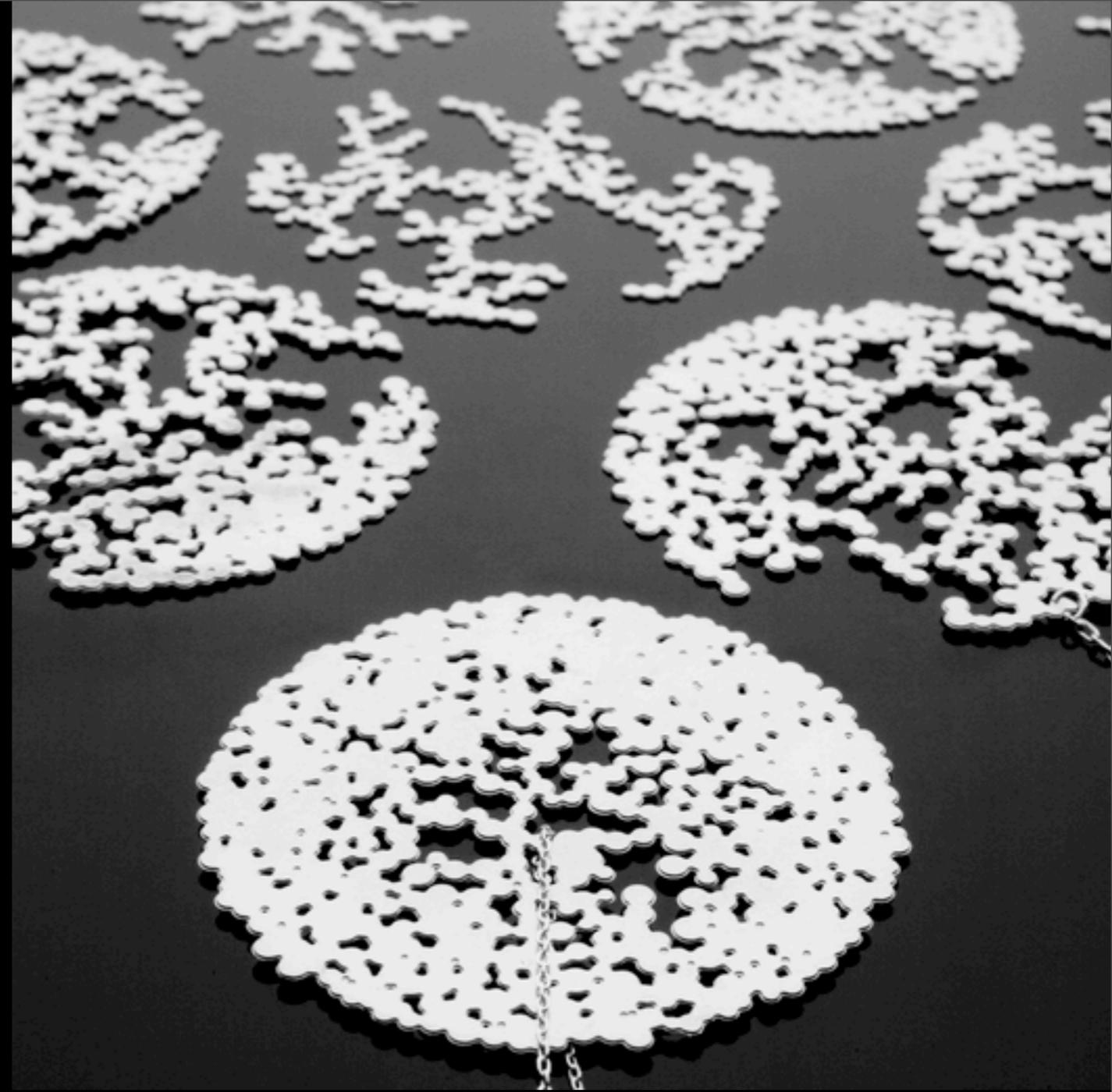
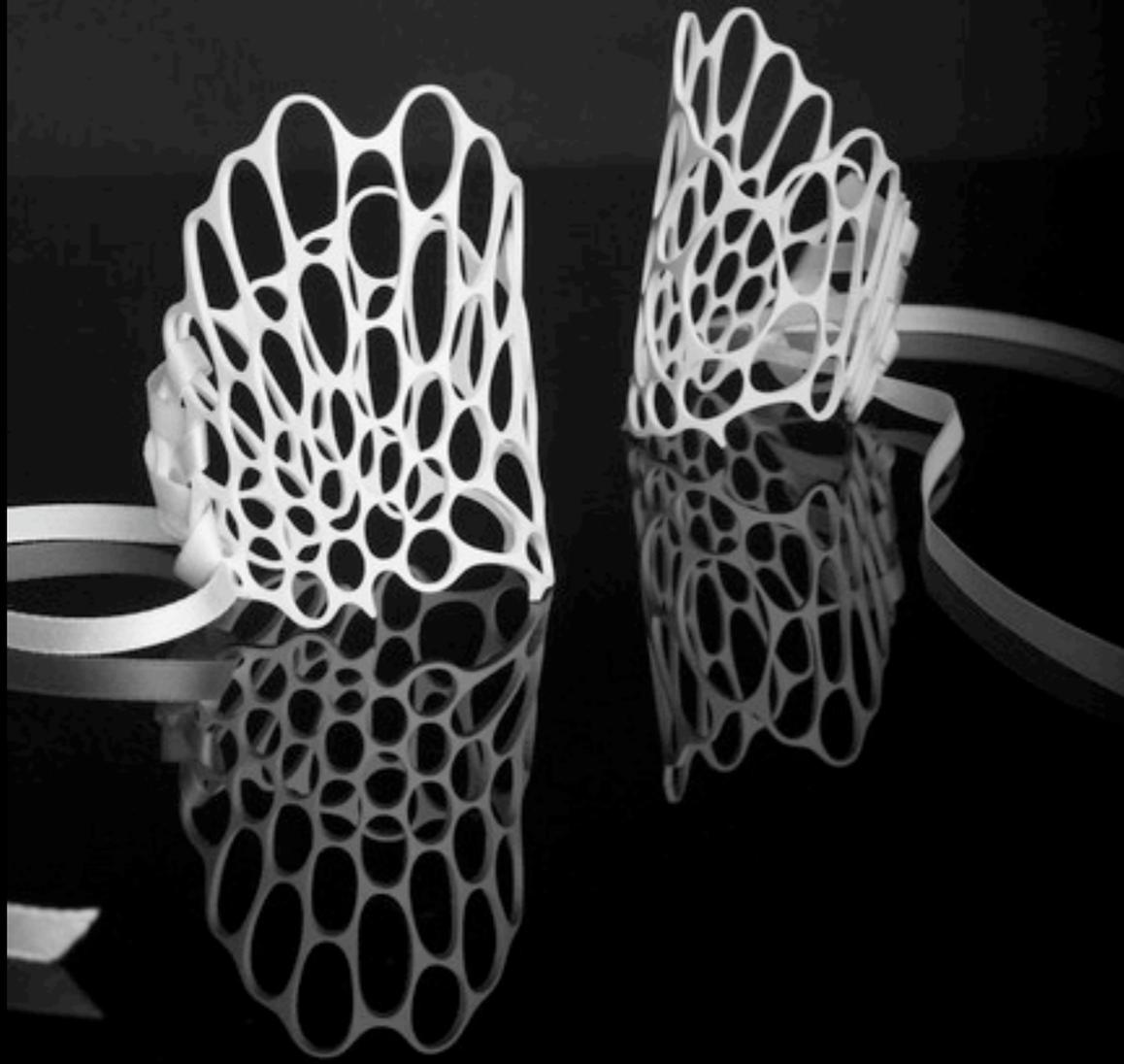


## Typical Machining Center:



# Waterjet

Shower 70 PSI  
Waterjet 60,000 PSI  
(900 MPH)



**Nervous System**

# 3D Printers



Objet



<http://www.flickr.com/photos/vmax137/535234088/>



# Bathsheba's Work

*/toolpron*

You've made a design  
with a rapid prototype  
machine in mind.

Now is the time to  
make it real!

# Local Options (Better for community)

- Make or buy a machine.
- Collectives, hackerspaces! Nycresistor, (metalab)
- Find someone with a machine. Trophy shops, sign shops, college labs, techshops.
- In Berlin, [lasernlasern.de](http://lasernlasern.de) is a local option

# Mail order objects

- Ponoko
- Shapeways (philips)

# Commonist Objects

A culture of sharing.

Decentralized home based digital design and manufacturing

Digital designer meetup

tomorrow

3:15

at the rocket

We'll get lunch

<http://groups.google.com/group/digital-designers>

or <http://tinyurl.com/digitaldesign>